

AMENDMENT TO THE DRAWINGS:

Please allow an amendment to Fig. 5 and the addition of a new Fig. 6 as shown on the amended sheets of drawing which follow this page. In Fig. 5, a phantom line and reference number have been added to show a change of size of tool 3'. In Fig. 5, a different tool 7 is shown for smoothing of peaks produced by earlier machining operations.



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REPLACEMENT
SHEET

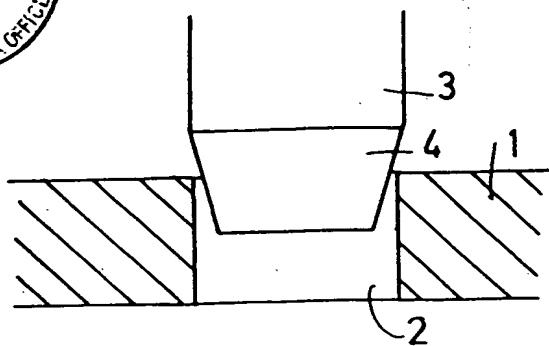


FIG. 1

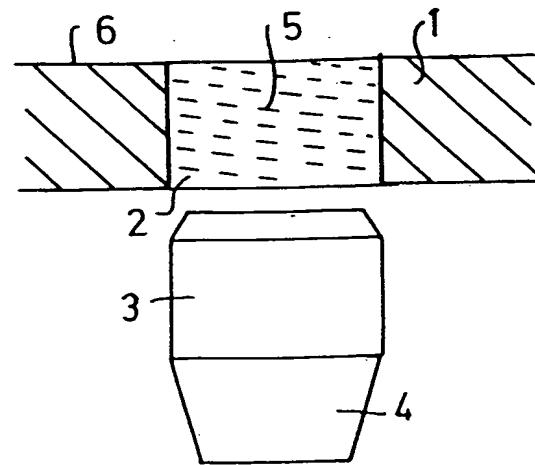


FIG. 2

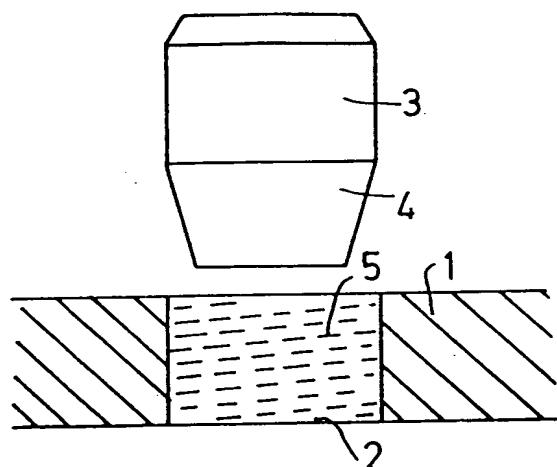


FIG. 3

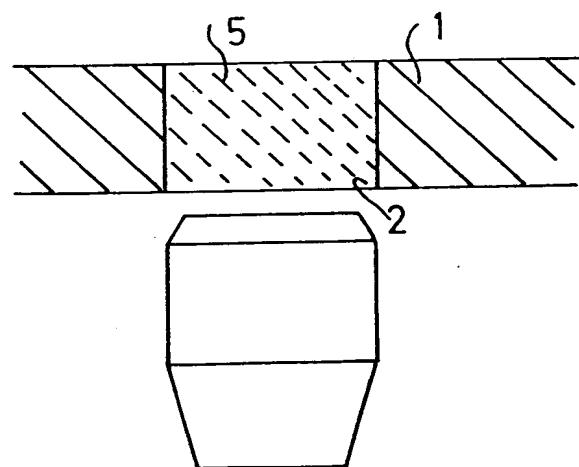


FIG. 4

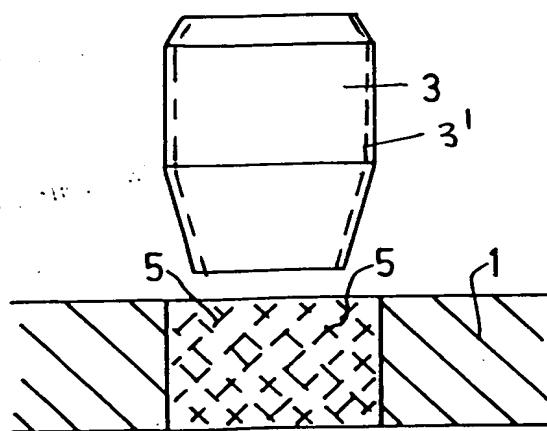


FIG. 5



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REPLACEMENT
SHEET

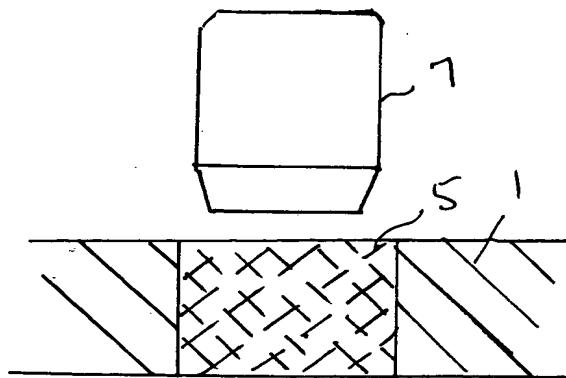


FIG 6